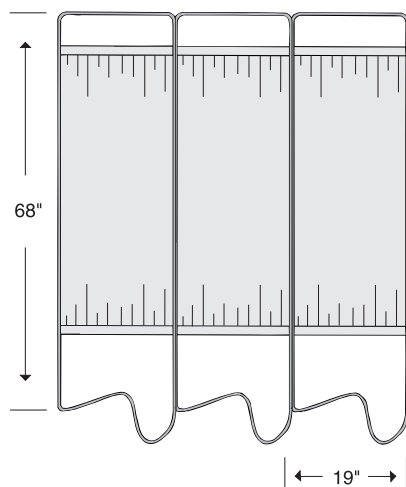
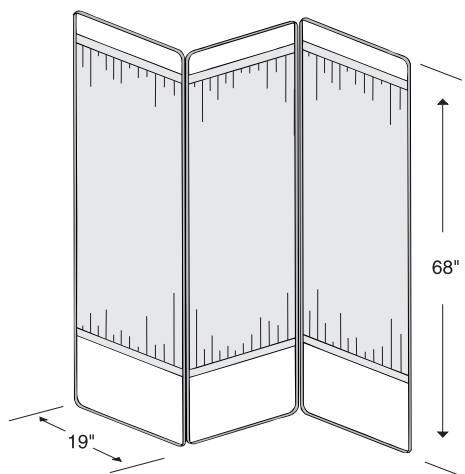


# Assembly Instructions for Economy & Beamatic™ Screens

No  
Tools  
Needed!



1. Remove All Parts From Carton.
2. Unfold Hinged Top and Bottom Screen Sections.
3. Join the swagged bottom section into the top section with the hinges of both section onto the bottom section facing the same direction.
4. Unfold Vinyl/Cloth Panels, Then Insert a Screen Panel Rod Through the Pocket at the Top and Bottom of Each Panel. Gather the Panels so that Both Ends of the Rod are Exposed. (Figure 2)
5. With the Vinyl/Cloth Panels Assembled, Insert a Screen Panel Rod in the Holes Provided Near the Top of the Screen Frame. (Figure 3)
6. Pulling the Panel Taut, Insert the Bottom Rod into the Holes Provided Near the Bottom of the Screen Frame.
7. Repeat Steps Five and Six for Each Screen Section.

Your Screen is Now Ready for Use.

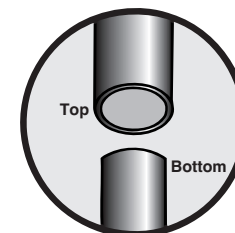


Figure 1

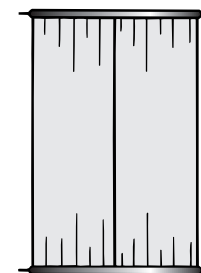


Figure 2

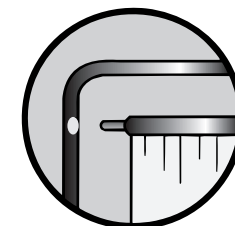


Figure 3

# Screen Parts Per Carton For Each Model:

## Cat. Number 153052



2 PC. Assembly Top Section



2 PC. Assembly Bottom Section



Vinyl/Cloth Panel 2 ea.  
Sold Separately

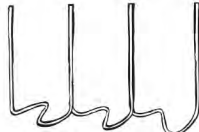


Screen Rods 4 ea.

## Cat. Number 153053



3 PC. Assembly Top Section



3 PC. Assembly Bottom Section

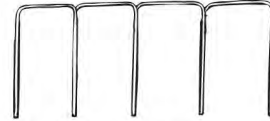


Vinyl/Cloth Panel 3 ea.  
Sold Separately

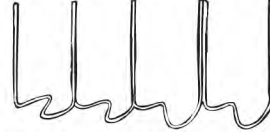


Screen Rods 6 ea.

## Cat. Number 153054



4 PC. Assembly Top Section



4 PC. Assembly Bottom Section



Vinyl/Cloth Panel 4 ea.  
Sold Separately

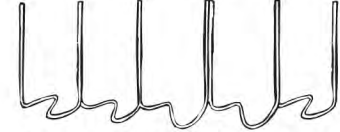


Screen Rods 8 ea.

## Cat. Number 153055



5 PC. Assembly Top Section



5 PC. Assembly Bottom Section



Vinyl/Cloth Panel 5 ea.  
Sold Separately

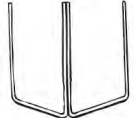


Screen Rods 10 ea.

## Cat. Number 153092



2 PC. Assembly Top Section



2 PC. Assembly Bottom Section

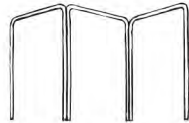


Vinyl/Cloth Panel 2 ea.  
Sold Separately

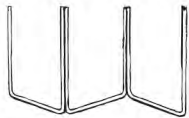


Screen Rods 4 ea.

## Cat. Number 153093



3 PC. Assembly Top Section



3 PC. Assembly Bottom Section

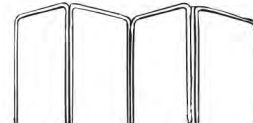


Vinyl/Cloth Panel 3 ea.  
Sold Separately

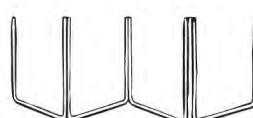


Screen Rods 6 ea.

## Cat. Number 153094



4 PC. Assembly Top Section



4 PC. Assembly Bottom Section



Vinyl/Cloth Panel 4 ea.  
Sold Separately



Screen Rods 8 ea.