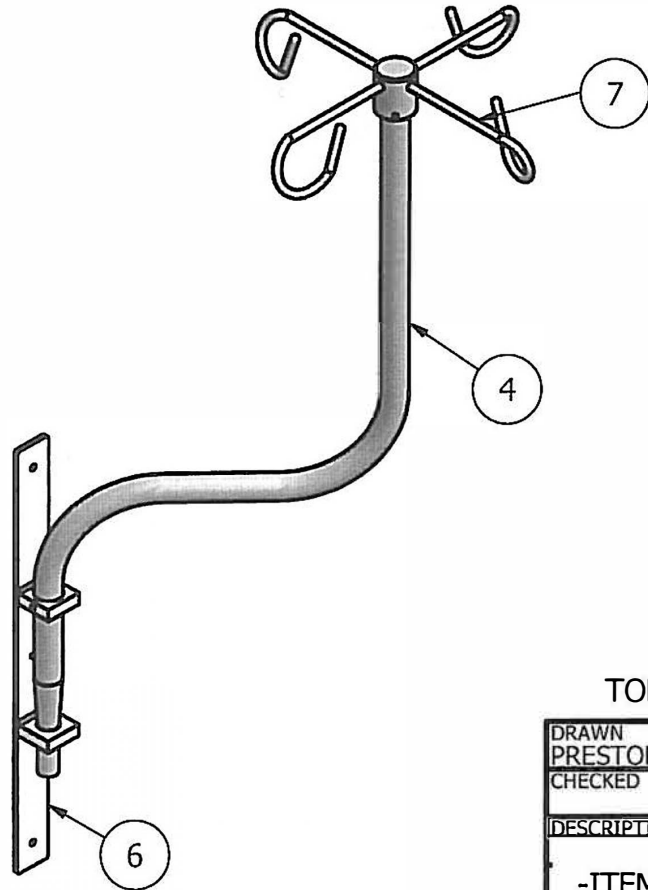




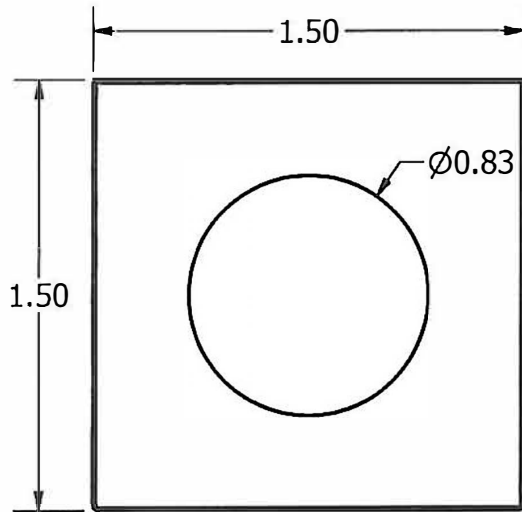
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
4	1	S-Pole	1714- 1" x .065 (16GA) SST Tube Round 304, A554 Polished x 20`
6	1	Spine assembly	
7	1	Rams Horn Assembly	



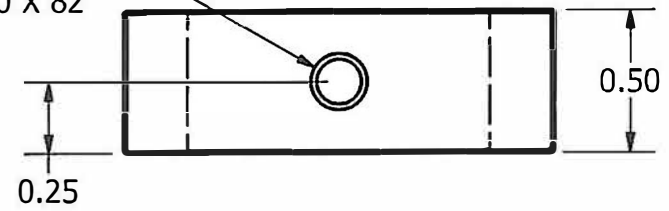
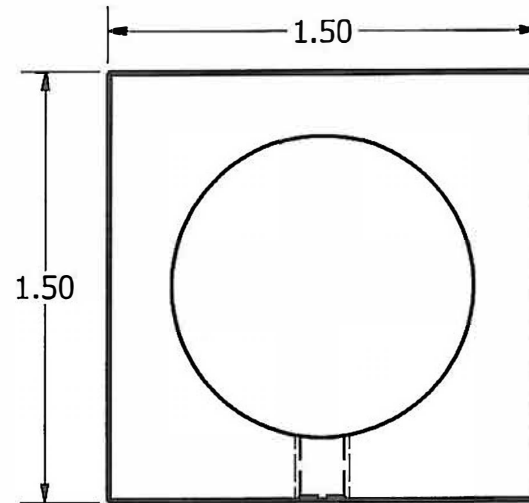
TOLERANCE  $\pm$  0.050

DRAWN PRESTON HAIGH 1/17/2019		AL-81735	
CHECKED			
DESCRIPTION -ITEM 6 GET FABRICATED AND POWDER COATED BRIGHT WHITE (MICROBAN)		TITLE WALL MOUNTED IV POLE	
		SIZE	DWG NO
SCALE		SHEET 1 OF 4	

## ITEM 2 (LOWER RING)



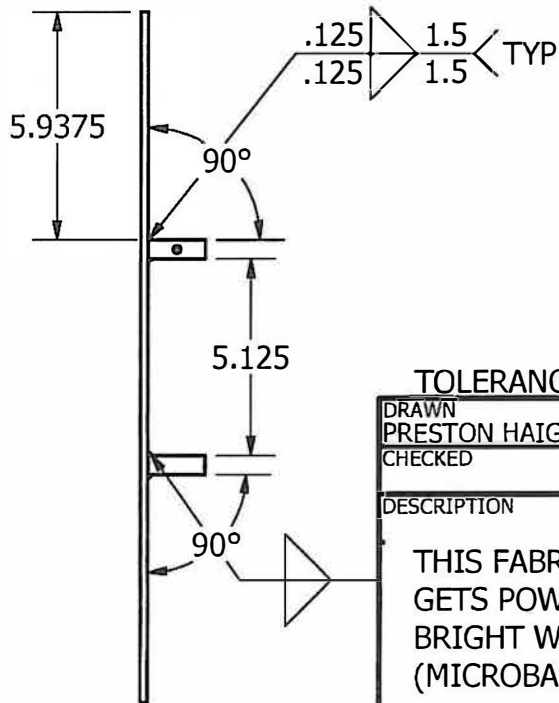
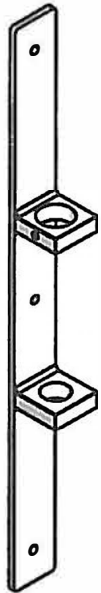
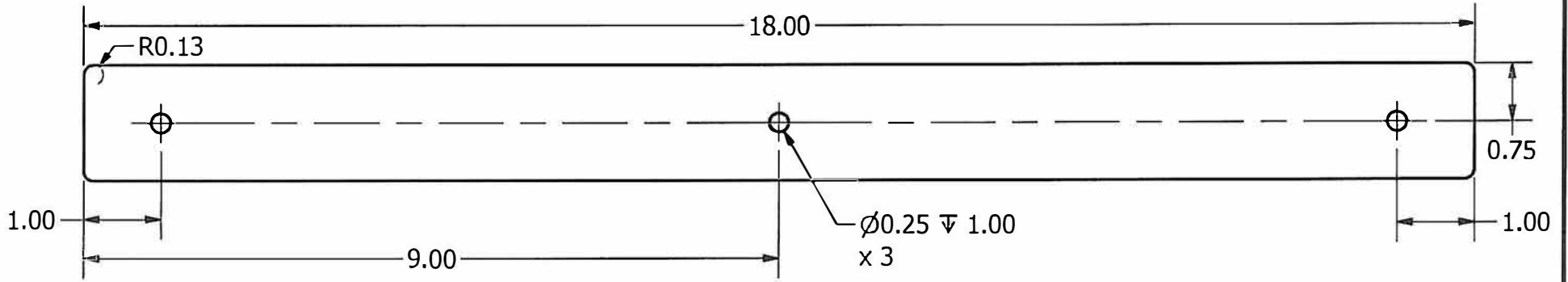
## ITEM 3 (UPPER RING)



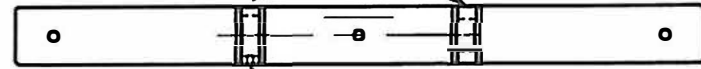
BOTH RINGS HAVE A .01 CHAMFER ON ALL EDGES

DRAWN PRESTON HAIGH		1/17/2019		AL-81735	
CHECKED					
DESCRIPTION				TITLE	
MATL: 1018 CARBON BAR STOCK				WALL MOUNTED IV POLE	
SIZE		DWG NO		REV	3
SCALE		SHEET 2 OF 4			

# ITEM 1 (SPINE)



BOTH HOLES NEED TO LINE UP



THREADED HOLE IS POSITIONED ON THE SIDE

TOLERANCE  $\pm 0.050$

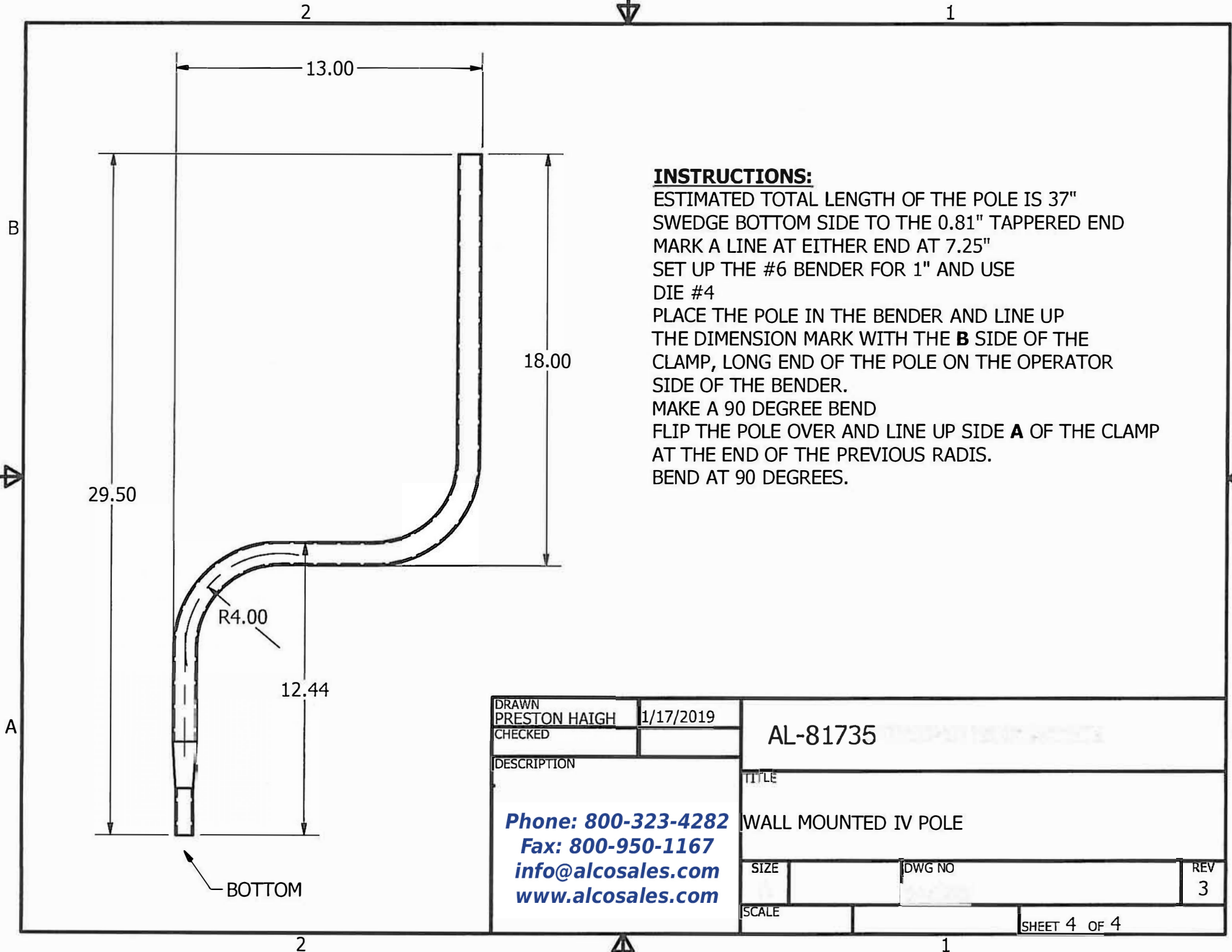
DRAWN PRESTON HAIGH	1/17/2019
CHECKED	
DESCRIPTION	
THIS FABRICATION GETS POWDER COATED BRIGHT WHITE (MICROBAN)	

AL-81735

TITLE  
WALL MOUNTED IV POLE

SIZE	DWG NO	REV 3
------	--------	----------

SCALE SHEET 3 OF 4



**INSTRUCTIONS:**

ESTIMATED TOTAL LENGTH OF THE POLE IS 37"  
 SWEDGE BOTTOM SIDE TO THE 0.81" TAPERED END  
 MARK A LINE AT EITHER END AT 7.25"  
 SET UP THE #6 BENDER FOR 1" AND USE  
 DIE #4  
 PLACE THE POLE IN THE BENDER AND LINE UP  
 THE DIMENSION MARK WITH THE **B** SIDE OF THE  
 CLAMP, LONG END OF THE POLE ON THE OPERATOR  
 SIDE OF THE BENDER.  
 MAKE A 90 DEGREE BEND  
 FLIP THE POLE OVER AND LINE UP SIDE **A** OF THE CLAMP  
 AT THE END OF THE PREVIOUS RADIS.  
 BEND AT 90 DEGREES.

DRAWN PRESTON HAIGH CHECKED	1/17/2019	AL-81735	
DESCRIPTION		TITLE	
Phone: 800-323-4282 Fax: 800-950-1167 info@alcosales.com www.alcosales.com		WALL MOUNTED IV POLE	
SIZE	DWG NO	REV 3	
SCALE	SHEET 4 OF 4		1